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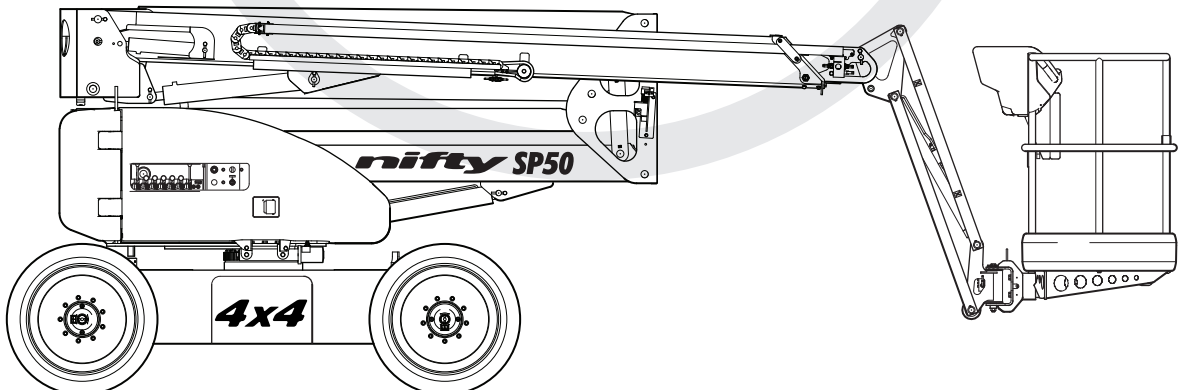
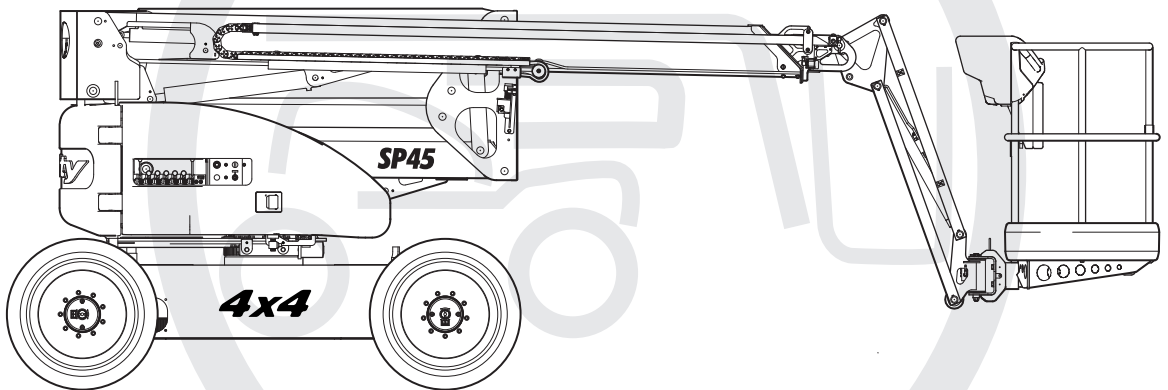
SP45/50

Operating & Safety Instructions

MODEL SP45/50

4x4

MkII



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1 Introduction and General Information

1.1 FOREWORD

The purpose of these manuals is to provide the customer with appropriate safety operating and maintenance instructions essential for proper machine operation.

All information in these manuals should be **READ** and fully **UNDERSTOOD** before any attempt is made to operate the machine. **THESE MANUALS ARE VERY IMPORTANT TOOLS** - Keep them with the machine at all times.

The manufacturer has no direct control over machine application and use, therefore conformance with good safety practices is the responsibility of the user and his operating personnel.

All information in these manuals is based on the use of the machine under proper operating conditions. Alteration and/or modification of the machine are strictly forbidden.

One of the most important facts to remember is that any equipment is only as safe as those who operate it.

DANGER, WARNING, CAUTION, IMPORTANT, INSTRUCTIONS AND NOTICE

Any place these topics may appear, either in this manual or on the machine, they are defined as follows:

DANGER: If not correctly followed there is a high probability of serious injury or death to personnel.

WARNING OR CAUTION: If not correctly followed there is some possibility of serious injury or death to personnel.



THE '**SAFETY ALERT**' SYMBOL IS USED TO CALL ATTENTION TO POTENTIAL HAZARDS THAT MAY LEAD TO SERIOUS INJURY OR DEATH, IF IGNORED.

IMPORTANT AND INSTRUCTIONS: Denotes procedures essential to safe operation and prevention of damage to or destruction of the machine.

NOTICE: Indicates general safety rules and/or procedures relating to the machine.

It is the owner's/user's responsibility to know and comply with all applicable rules, regulations, laws, codes and any other requirements applicable to the safe use of this equipment.

1.2 SCOPE

These operating instructions contain all the necessary information required to allow the safe operation of any Niftylift SP45 or SP50, powered by diesel (D).

For further technical information, circuit diagrams and specific instructions for all maintenance which may need to be carried out by specialist trained personnel, see the associated Workshop and Parts manual for your model of Niftylift SP45/50.

1.3 INTRODUCING THE SP SELF-PROPELLED (SP) SERIES

Please note at the time of going to press all information, illustrations, details and descriptions contained herein are valid. Niftylift reserves the right to change, modify or improve its products without any obligations to install them on previously manufactured machines.

If, after reading this manual you require further information, please do not hesitate to contact us.

Niftylift Inc, 1525 S. Buncombe Road, Greer, SC 29651 USA

Tel: **864 968 8881** Fax: **864 968 8836** Email: **niftyusa@niftylift.com**

Driven from the basket, the Niftylift SP45 or SP50 is an extremely versatile articulated boom platform of unique and simple design. The SP45 can place two men and their tools at a height of 50ft 10in or an outreach of 30ft.

The booms are mounted via a 360° powered swing mechanism onto a compact narrow base with a tight turning circle that ensures excellent manoeuvrability and maximum efficiency.

High traction tires and powerful hydraulic wheel motors give unsurpassed performance with the option of fast drive speed when the booms are in the stowed position. Automatic braking and audible alarms activated by a four degree tilt sensor help to prevent the operator from working on unsafe terrain whilst elevated.

A digital control system gives smooth, reliable movement of the basket and maximum reliability in the harshest environments.


This Operating Manual is applicable to the following machines;

Model	Power Source
SP45 4x4	Diesel
SP50 4x4	Diesel

Operating & Safety Instructions**1.4 GENERAL SPECIFICATION**

FEATURE	SP45	SP50
MAXIMUM HEIGHT - WORKING	51ft 6in	56ft 1in
MAXIMUM HEIGHT - BASKET	45ft 1in	49ft 9in
MAXIMUM OUTREACH	30ft 6in	
MAXIMUM HEIGHT – STOWED	6ft 9in	
MAXIMUM WIDTH	6ft 7in	
MAXIMUM LENGTH – STOWED	15ft 9in	
BASKET CAPACITY	500lbs	
WHEELBASE	6ft 7in	
TURNING RADIUS – OUTSIDE	12ft 1in	
TURRET ROTATION	355 ^o	
TURRET TAIL SWING	0ft 5in	
TRAVEL SPEED	0-4.1 mph	
BASKET SIZE	4ft 11in (Option)/5ft 11in x 2ft 4in	
BOOMS CONTROLS	Proportional hydraulic	
DRIVE CONTROLS	Proportional electric	
HYDRAULIC PRESSURE	207bar (Booms) 280bar (Drive)	
TIRES	Foam Filled	
GRADEABILITY	45%	
MINIMUM VEHICLE WEIGHT	9 900lbs	10 900lbs
MAXIMUM GROUND PRESSURE	15700 lbs/ft ²	17100 lbs/ft ²
POWER SOURCE	D (Diesel) models - Kubota D1105	

1.5 IDENTIFICATION (USA PLATE)

	
NIFTYLIFT LTD. ANGLE DRIVE, STONEBRIDGE MILTON KEYNES MK13 0ER GREAT BRITAIN TEL (01144) 1908 223456 : FAX (01144) 1908 312733 e-mail : info@niftylift.com	
THIS WORK PLATFORM COMPLIES WITH ANSI STANDARD A 92-	
MODEL	
SERIAL NO	
YEAR OF MANUFACTURE	
CAPACITY RATING	LBS
PLATFORM HEIGHT	FEET
GROSS WEIGHT	LBS
MAXIMUM HYDRAULIC PRESSURE	PSI
MAXIMUM VOLTAGE	V
AMPS	A
ELEC. CCT D	ISSUE
HYD. CCT D	ISSUE
P11497	

This manufacturer's plate is attached to the chassis on each machine at the time of manufacture on every Niftylift. Please ensure all sections have been stamped and are legible.

2 Safety

2.1 MANDATORY PRECAUTIONS

When operating your Niftylift, your safety is of utmost concern. In order to fully appreciate all aspects of the machines operation it should be ensured that each operator has **READ** and fully **UNDERSTOOD** the relevant manual covering machine use, maintenance and servicing. If any doubts exist concerning any points covered in your manual, contact your local dealer or Niftylift Ltd.

Before using any Niftylift, thoroughly inspect the machine for damage or deformation to all major components. Likewise, check the control systems for hydraulic leaks, damaged hoses, cable faults or loose covers to electrical components. At no time should damaged or faulty equipment be used - Correct all defects before putting the Niftylift to work. If in doubt, contact your local dealer or Niftylift Ltd (see front cover for address).



THE MANUFACTURER HAS NO DIRECT CONTROL OVER THE MACHINE APPLICATION AND USE. THEREFORE CONFORMANCE WITH GOOD SAFETY PRACTICES IS THE RESPONSIBILITY OF THE USER AND HIS OPERATING PERSONNEL. FAILURE TO UNDERSTAND AND FOLLOW ALL SAFETY RULES COULD RESULT IN SERIOUS INJURY OR DEATH.

- 2.1.1** Only trained persons will be permitted to operate the Niftylift.
- 2.1.2** Always operate the Niftylift in full accordance with the manufacturers Operating & Safety Instructions for that model.
- 2.1.3** Before use each day and at the beginning of each shift the Niftylift shall be given a visual inspection and functional test including, but not limited to, operating and emergency controls, safety devices, personal protective clothing, including fall protection, air, hydraulic and fuel system leaks, cables and wiring harness, loose or missing parts, tires and wheels, placards, warnings, control markings and Operating and Safety Manuals, guards and guard rail systems and all other items specified by the manufacturer.
- 2.1.4** Any problems or malfunctions that affect operational safety must be repaired prior to use of the machine, with specific regard to any safety components refer to the Parts Manual for part numbers and details. If in doubt, contact Niftylift Ltd (Details on page 3). **Ensure wheels are chocked before carrying out any maintenance that involves gearbox disengagement as described in Section 4.6.2**
- 2.1.5** Always ensure that all warning labels, instructions, placards, control markings and Safety Manuals are intact and clearly legible. If replacements are required contact your local dealer or Niftylift. Always observe and obey safety and operating instructions on such labels.
- 2.1.6** Do not alter, modify or disable in any way the controls, safety devices, interlocks or any other part of the machine.
- 2.1.7** Before the Niftylift is used and during use the user shall check the area in which it is to be used for possible hazards such as, but not limited to, uneven ground drop-offs, holes, bumps, obstructions, debris, floor and overhead obstructions, high voltage conductors, wind and weather, unauthorised persons and any other possibly hazardous conditions.

Operating & Safety Instructions

- 2.1.8** This machine contains several hazardous substances such as but not limited to: Battery acid, Hydraulic Fluid, Engine Coolant, Antifreeze, LPG, Diesel Fuel, Engine Oil, Grease, Gasoline.
- 2.1.9** Covers and canopies should remain closed when the machine is in operation. Only trained personnel should carry out maintenance on the machine, ensuring at all times they protect themselves from electrical, heat and mechanical hazards.
- 2.1.10** Never exceed the maximum basket capacity, as indicated on the decals and machine serial plate.
- 2.1.11** Only operate the Niftylift on a firm, level surface.
- 2.1.12** Never position any part of the Niftylift within the Minimum Approach Distances of any electrical power line, conductor, or similar stated in Occupational Safety and Health Administration Regulations for CFR 1910.333(c) for Minimum Approach Distance for electrical wires.
1910.333(c)(3)(i)(A)(1): For voltages to ground **50kV or below** - 10 feet (305 cm);
1910.333(c)(3)(i)(A)(2): For voltages to ground **over 50kV** - 10 feet (305 cm) plus 4 inches (10 cm) for every 10kV over 50kV.

**THIS MACHINE IS NOT INSULATED.**


If in doubt, contact the appropriate authorities

- 2.1.13** On entering the basket ensure that the drop down entry bar is closed afterwards.



THE BASKET FLOOR MUST BE WITHIN 19.5" OF THE GROUND WHEN ENTERING OR EXITING. THIS IS ACHIEVED ON LEVEL GROUND BY TELESCOPING OUT 5 FT 1" DO NOT CLIMB IN OR OUT OF THE BASKET WITH THE BOOMS IN THE TRANSPORT POSITION.

- 2.1.14** Use of an approved safety belt and lanyard, hard hat and appropriate safety clothing is mandatory. Fasten harness to designated harness securing points within the basket and do not remove until leaving the basket whilst in the stowed position.

- 2.1.15**  Always remain standing within the basket. Do not attempt to increase your height or reach by standing and/or climbing on the basket guard rails or any other object. **KEEP YOUR FEET ON THE BASKET FLOOR.** Do not sit, stand or climb on the guard rail, mid rail or boom linkage. Use of planks, ladders or any other devices on the Niftylift for achieving additional height or reach shall be prohibited.


- 2.1.16** Do not use the basket levelling system to artificially increase the outreach of the Niftylift. Never use boards or ladders in the basket to achieve the same result.

- 2.1.17** Do not use the basket to lift overhanging or bulky items that may exceed the maximum capacity or carry objects that may increase the wind loading on the basket. (e.g. Notice boards etc.)

- 2.1.18** The Niftylift shall not be operated from a position on trucks, trailers, railway cars, floating vessels, scaffolds or similar equipment unless the application is approved in writing by Niftylift Ltd in Great Britain.

- 2.1.19** Always check that the area below and around the basket is clear of personnel and obstructions before lowering or rotating the booms. Care should be taken when rotating the booms out into areas where there may be passing traffic. Use barriers to control traffic flow or prevent access to the machine.

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- 2.1.20** Stunt driving and horseplay, on or around the Niftylift, shall not be permitted.
- 2.1.21** When other moving equipment and vehicles are present, special precautions shall be taken to comply with local ordinances or safety standards established for the work place. Warnings, such as but not limited to, flags, roped off areas, flashing lights and barricades shall be used.
- 2.1.22** Before and during driving while the basket is elevated the operator shall maintain a clear view of the path of travel, maintain a safe distance from obstacles, debris, drop offs, holes, depressions, ramps and other hazards to ensure safe elevated travel. Maintain a safe distance from overhead obstacles.
- 2.1.23** Under all travel conditions the operator shall limit travel speed according to conditions of ground surface, congestion, visibility, slope, location of personnel and other factors causing hazards of collision or injury to personnel.
- 2.1.24** The Niftylift shall not be driven on grades, side slopes or ramps exceeding those for which the machine is rated by the manufacturer.
- 2.1.25** It shall be the responsibility of the user to determine the hazard classification of any particular atmosphere or location. Niftylifts operated in hazardous locations shall be approved and suitable for the duty. (See ANSI/NFPA 505-1987 where applicable).
- 2.1.26** The operator shall immediately report to his supervisor any potentially hazardous location(s) (environment) which become evident during operation.
- 2.1.27** If an operator encounters any suspected malfunction of the Niftylift or any hazard or potentially unsafe condition relating to capacity, intended use or safe operation, he shall cease operation of the Niftylift and request further information as to safe operation from his management, or owner, dealer or manufacturer before further operation of the Niftylift.
- 2.1.28** The operator shall immediately report to his superior any problems or malfunctions of the Niftylift, which becomes evident during operation. Any problems or malfunctions that affect the safety of operation shall be repaired prior to continued use.
- 2.1.29** The boom and basket of the Niftylift shall not be used to jack the wheels off the ground.
- 2.1.30** The Niftylift shall not be used as a crane.
- 2.1.31** The Niftylift shall not be positioned against another object to steady the basket.
- 2.1.32** Care should be taken to prevent rope, electric cords and hoses from becoming entangled in the machine
- 2.1.33** Batteries shall be recharged in a well-ventilated area free of flame, sparks or other hazards, which may cause explosion. Highly explosive hydrogen gas is produced during the charging process.
- 2.1.34** When checking electrolyte levels great care should be taken to protect eyes, skin and clothing. Battery acid is highly corrosive and protective glasses and clothing is recommended.
- 2.1.35** If the basket or elevating assembly becomes caught, snagged or otherwise prevented from normal motion by adjacent structure or other obstacles, such that control reversal does not free the basket, all personnel shall be removed from the basket safely before attempts are made to free the basket using ground controls.
- 2.1.36**  When the machine is not in use always stow the booms correctly. **NEVER LEAVE THE KEYS IN THE MACHINE**, if it is to be left for any period of time. Use wheel chocks if leaving on an incline.

- 2.1.37** The engine must be shut down while fuel tanks are being filled. Fuelling must be done in a well-ventilated area free of flame, sparks or any other hazard that may cause fire or explosion. **GASOLINE , LIQUID PROPANE AND DIESEL FUELS ARE FLAMMABLE.**

2.1.38



NEVER START THE NIFTYLIFT IF YOU SMELL GASOLINE, LIQUID PROPANE OR DIESEL FUEL. THESE FUELS ARE HIGHLY FLAMMABLE

2.1.39

The operator shall implement means provided to protect against use by unauthorised persons.

2.1.40

Never remove anything that may affect the stability of the machine such as, but not limited to, batteries, covers, engines, tires or ballast.

2.1.41

California Proposition 65:- Operating, servicing and maintaining this product can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service in a well-ventilated area and wear gloves or wash your hands frequently when servicing.

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Always start and operate the engine in a well-ventilated area, if in an enclosed area, vent the exhaust to the outside. Do not modify or tamper with the exhaust system.

2.2 ENVIRONMENTAL LIMITATIONS

Unless specifically configured otherwise, the machine will have a short operational time in extreme temperatures such as freezers and cold storage, due to reduced battery performance. For electrical cables and components, the temperature must be within the range -5°C to 60°C.

The machine is limited in high temperatures because of the cooling requirement for engines and hydraulic oil. Coolant temperatures must be within the range -37°C to 110°C (at 50% mixture of water to anti-freeze). Oil temperature must not exceed -23°C to 93°C.

The recommended operational range for these machines is - 5°C to +40°C. Please contact Niftylift Ltd for special considerations if the machine is required to operate outside these temperatures.

Extended operation in dusty environments is not recommended, frequent cleaning will be necessary. All dust, dirt, salt encrustation, excess oil or grease should be removed. Deposits of paint or bitumen, particularly on legends or labels should be removed.

All standard Niftylift machines are rated for a wind speed of 28mph or force 6 on the Beaufort scale. No attempt should be made to operate a Niftylift in wind strengths above this limit and if the operator has any doubts over the wind speed he / she should cease operation immediately until it can be established that the wind speed has fallen to a safe level.



DO NOT USE THE NIFTYLIFT IN ELECTRICAL STORMS

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2.3 NOISE AND VIBRATION

The airborne noise emission on the SP range of machines does not exceed 79dB(A), measured at a perpendicular distance of 12 feet, under equivalent continuous A-weighted sound pressure test conditions. This was based on a Diesel powered machine, working on high throttle, and under load. All other models will exhibit significantly lower emissions than this figure, dependant on power option. In normal operation the Vibration level to which the operator is subjected will not exceed a weighted root mean square acceleration value of 2.5 m/s².

2.4 TEST REPORT

All Niftylift machine models are subjected to a comprehensive 'type test' which duplicates all combinations of safe working load (SWL), overload, windage, inertia and pull force to assess the various safe stability criteria. Self propelled machines are also subjected to kerb and braking tests at the SWL to satisfy additional 'worst case' stability requirements.

Each individual machine is then subjected to static overload tests on flat level ground with 150% of the SWL, exceeding the requirements of EN280 for power operated MEWPs. Self propelled machines are also tested at the rated working angle (0°) **plus** 5° with a test load of 125% of the SWL. Finally, on all machines, a functional test is performed with 110% of SWL.

All safety devices are checked for correct operation, operating speeds are checked against benchmark figures and the dynamic functions ensure that all acceleration and deceleration forces are within acceptable limits. All noted defects are rectified and recorded before the machine is permitted to enter into service.

3 Preparation and Inspection

3.1 UNPACKING

Since the manufacturer has no direct control over the shipping or carriage of any Niftylift it is the responsibility of the dealer and/or owner and/or lessee to ensure the Niftylift has not been damaged in transit and a Pre-operational Report has been carried out by a qualified engineer before the Niftylift is put into service.

- 1) Remove all ropes, straps and or chains used to secure the Niftylift during transit.
- 2) Ensure any ramp, loading dock or forklift used is capable of supporting or lifting the Niftylift.
- 3) If the Niftylift is to be driven off, please ensure that the operator has read and fully understood this entire manual. Refer to the appropriate section for precise operating instructions.

*****Carry out the Pre-operational Report before placing machine in service.**

3.2 PREPARATION FOR USE

Whilst every effort has been made at the Niftylift factory to ensure your machine arrives in a safe and operable condition it is necessary to carry out a systematic inspection prior to putting the Niftylift into service.



THIS IS NOT A REQUEST IT IS MANDATORY

To assist the user in this task you will find enclosed a Pre-operational Report, which must be filled out upon delivery/receipt of the machine.

Before the user carries out the Pre-operational Report he must have read and fully understood all the contents of the Operating, Safety and Maintenance Manual.



WARNING - DO NOT OPERATE A POTENTIALLY DEFECTIVE OR MALFUNCTIONING MACHINE. CORRECT AND REPAIR ANY DEFECTS BEFORE OPERATING YOUR NIFTYLIFT.

3.3 PRE-OPERATIONAL SAFETY CHECK SCHEDULES

Before use each day and at the beginning of each shift the Niftylift shall be given a visual inspection and functional test including, but not limited to, the following: It is recommended that these be performed at regular intervals as indicated on each checklist.

3.3.1 DAILY SAFETY CHECKS

- 1) Check that all labels (decals) are in place and legible.
- 2) Visually inspect the machine for damaged or loose components.
- 3) Check that batteries are charged (Refer to Section 4.6 for further information).
- 4) Check the fuel level (if applicable).
- 5) Check that canopies/covers and guards are in place and secure.
- 6) Check that the boom rest switch is operable (if applicable).
- 7) Check that control levers are secure and operate freely.
- 8) Check that operating buttons and emergency stop buttons function correctly.
- 9) Check the operation of the manual hand pump.
- 10) Visually inspect all hydraulic hoses and fittings for damage or leaks.
- 11) Check that the basket pivot pins and their tag bolts are secure.
- 12) Check that the tilt alarm is functioning correctly (On a slope of 4.5° or more the alarm should sound and drive should be disabled).
- 13) Check that SiOPS is functioning correctly (Refer to Section 4.3.5).
- 14) Check the operation of the basket weigh system (If fitted).

3.3.2 WEEKLY SAFETY CHECKS

- 1) Inspect tires and wheels for damage and wear.
- 2) Check that the joystick manipulators are secure.
- 3) Check battery fluid levels and specific gravity (after charging) and general condition.
- 4) Check hydraulic oil level, ISO Grade 32.
- 5) Check engine coolant level. **Caution**, the cooling system is pressurised, so allow engine to cool sufficiently before removing filler cap.
- 6) Inspect the engine air filter and clean or replace if necessary.
- 7) Inspect hose track for damage or missing parts.

3.3.3 MONTHLY SAFETY CHECKS

- 1) Check the engine oil level (if applicable).
- 2) Check wheel nuts are secured (torque 110ft lbs / 150Nm).
- 3) Check that the rotation worm is secured and correctly in mesh. Clean and re-grease.
- 4) Check the track rod linkage.
- 5) Inspect brakes for operation and wear.
- 6) Inspect the engine fuel tank for damage or leaks.
- 7) Check telescopic boom wear pads and nylon studs (if applicable).

3.3.4 ANNUAL SAFETY CHECKS

- 1) Check that all pivot pins and their tag bolts are secure.
- 2) Inspect for any cracks or badly rusted areas on booms and chassis.
- 3) Change the hydraulic oil filters.
- 4) Check the bushes in the front wheel hubs for wear.
- 5) Check that rotation ring bolts are secure (torque 205ft lbs. 279Nm).

Tough cage

Niftylift **tough** cage is fully UV stabilised for outdoor use in the most demanding climates. However, the user and machine owner should consider the following;

- Discolouration of the material may occur; this is a natural aging process which does not significantly alter the material properties.
- Degredation to the floor may occur as a consequence of product use and effect of UV exposure. The **tough** cage's multi-layer construction means degradation of the top surface may occur over time without compromising the structural strength of the internal and base layers.
- The rate at which the **tough** cage floor ages is dependant upon the machines application and its country of use (Typical levels of UV exposure). Refer to table below for aging rate applicable to your specific area.

UK, NETHERLANDS, GERMANY, POLAND, SCANDINAVIA, CANADA, RUSSIA	14 years
FRANCE, ITALY, USA (NORTH EAST STATES)	11 years
SPAIN, GREECE, TURKEY, CHINA, USA (MID WEST STATES), AUSTRALIA (TASMANIA)	9.5 years
MALAYSIA, INDONESIA	8 years

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USA (SOUTH STATES), SOUTH AMERICA, AUSTRALIA (VICTORIA, NEW SOUTH WALES)	7.5 years
USA (WEST STATES), SOUTH AFRICA, INDIA, PAKISTAN, IRAN, AUSTRALIA (WESTERN, SOUTH, QUEENSLAND)	7 years
NORTH AFRICA, SAUDI, DUBAI, AUSTRALIA (NORTHERN TERRITORY)	6 years

Note: The date of manufacture of the **tough** cage floor is located on its underside.

Niftylift recommends that the user and machine owner **regularly** inspect the **tough** cage floor for damage. If any significant damage is found then the floor **must** be replaced. For further guidance please contact Niftylift Limited.

3.4 PLACARD, DECALS & INSTALLATION

ITEM	DESCRIPTION	NUMBER	QTY
1	Serial Plate	P15383	1
2	Travel Direction	P27047	2
3	No Step	P14785	3
4	Charger Socket 240V	P26425	1
5	4X4	P14697	2
7	Noise Warning 85dB	P17124	1
8	General crush hazard	P24914	3
9	Gearbox Disengage	P18811	2
10	'Fitted with SiOPS'	P22820	1
11	Clunk Click	P19961	1
12	IPAF 'Are you trained?'	P22055	2
13	"If E-Stop Disabled	P14864	2
14	Daily Safety Check List	P14908	1
15	"If Tilt Alarm Sounds"	P14868	1
16	Overload Warning	P18848	1
17	General Warning	P24900	1
18	Raise flyboom	P19442	1
19	Battery isolator (Hybrid)	P26724	1
20	"Niftylift.com"	P14389	1
21	Charger Socket 110V	P26424	1
22	Hazard tape	N/A	N/A
23	Basket Gate Warning	P18335	1
24	SWL 225kg	P17328	1
25	Footswitch	P14884	1
26	Harness Point	P14883	2
27	Operating Instructions	P14892	2
29	Basket Controls	P27368	1
32	Hydraulic Levers – Base	P25066	1
33	Hydraulic Oil	P14415	1
	Low Temperature Bio Oil	P23622	1
34	Diesel	P14414	1
35	Control Buttons - Base	P25198	1
37	Emergency Controls	P21700	1
38	Pressurised tank	P16365	1
42	Rotating Machinery (USA)	P15010	2
43	Tie Down Points	P14958	4

nifty SP Series

Operating & Safety Instructions

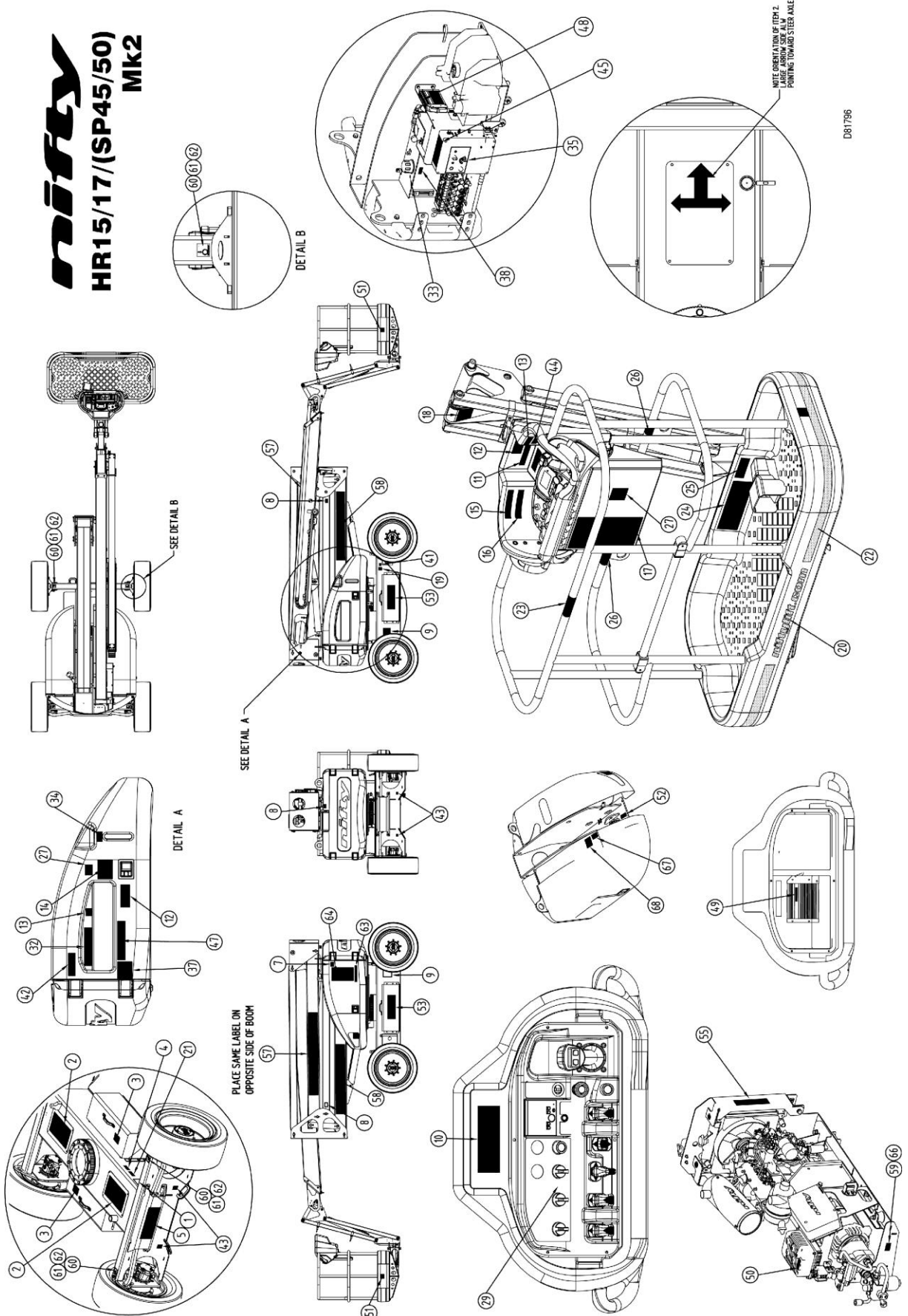
44	'Do not place objects on controls'		P21511	1
47	Auxiliary descent		P25067	1
51	Basket Tie-down Warning		P21404	2
52	Level Sensor testing		P23801	1
57	Logo - HR15		P24953	2
58	Logo - HR17		P24954	2
59	Power to basket socket	240V	P26427	2
61	Point Load (HR15/SP45)	27.8kN	P25881	4
62	Point Load (HR17/SP50)	30.2kN	P25880	4
63	Tier 4/EU Stage IIIB		P25407	1
64	Exhaust purification		P25490	1
66	Power to basket socket	110V	P26426	2
67	Battery disconnect		P27887	1
68	Battery Drain		P19850	1

nifty SP Series

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nifty

HR15/17/(SP45/50) MK2



3.5 TORQUE REQUIREMENTS

BOLT QUALITY/SIZE	Tightening torque in lbs ft (Nm)					
	Plated			Unplated		
Grade	8.8	10.9	12.9	8.8	10.9	12.9
M 6	5 (7)	8 (10)	9 (12)	6 (8)	8 (11)	10 (13)
M 8	13 (17)	18 (25)	22 (29)	14 (19)	20 (27)	23 (32)
M 10	25 (34)	36 (49)	43 (58)	27 (37)	40 (54)	46 (63)
M 12	43 (58)	63 (85)	73 (99)	47 (63)	69 (93)	80 (108)
M 14	68 (93)	100 (135)	117 (158)	74 (101)	109 (148)	127 (172)
M 16	106 (143)	154 (209)	180 (245)	115 (156)	168 (228)	197 (267)
M 20	212 (288)	301 (408)	352 (477)	224 (304)	328 (445)	384 (521)
M24	362 (491)	515 (698)	602 (806)	383 (519)	561 (760)	656 (889)
WHEEL NUTS	110ft lbs (150 Nm)					
WHEEL GEARBOX NUTS	99ft lbs (135 Nm)					
ROTATION RING BOLTS	205ft lbs (279 Nm)					

This torque chart is based on the following assumptions:

- 1) Bolts to ISO 898-1 "Mechanical properties of fasteners made of carbon steel and alloy steel"
- 2) For "unplated" bolts, all grades:
 - Hex head bolts
 - Black oxide steel bolt with a rolled & oiled thread, no finish on steel nut
 - Prevailing torque includes Nylock (minimum prevailing torque figure assumed)
 - Medium Clearance holes to ISO 273
 - Bolt tightening condition = Yield factor of 75%
- 3) For "plated" bolts, all grades:
 - Hex head bolts
 - Zinc plated oiled (rolled or cut) steel external thread with no finish on steel internal thread
 - Prevailing torque includes Nylock (minimum prevailing torque figure assumed)
 - Medium Clearance holes to ISO 273
 - Bolt tightening condition = Yield factor of 75%

Figures quoted in **Nm** have been calculated in Nm and then rounded to the nearest whole number. Figures quoted in **lb-ft** have been calculated in Nm, converted using a factor of 0.737561 and then rounded.

4 Operation

4.1 CONTROL CIRCUIT COMPONENTS

4.1.1 GROUND CONTROLS

MASTER PROGRAMMEABLE LOGIC CONTROLLER (PLC): - Situated under the ground controls canopy, behind the Ground Controls Station is the Master PLC. The main purpose of the Master PLC is to process signals received from **all** areas of the control circuit on the machine and where appropriate output these to a series of smaller digital modules to operate the relevant machine functions.

Also, during machine operation, the Master PLC is constantly receiving signals from the Basket PLC (see Section 4.1.2) in order to monitor Safety Critical Functions. If for some reason any of these functions became inactive the Master PLC would immediately disable the machine.

TILT ALARM: - Fitted to the superstructure behind the ground controls canopy, the tilt alarm is a solid-state sensor, which monitors the inclination of the machine chassis. When the Niftylift is in use, i.e. Booms are raised, if the inclination exceeds the pre-set limit, it will disable the drive to the machine and sound the alarm. In order to recover the machine, the basket operation is unaffected, allowing the operator to restore drive by lowering the booms into the stowed position. It is then possible to drive back onto level ground, fully restoring machine operation.

MULTI-TONE SOUNDER: - Situated inside the ground control station is a small electric sounder, which is used to provide an intermittent beep whenever the machine is in operation. Pushing a green "power control" button or depressing the foot switch in the basket (if fitted) will energise this sounder. This serves to warn personnel of the operation of the machine. In addition, it is this device which produces a ricochet type sound if a safety critical problem has been detected i.e. Tilt angle or basket weight limits have been exceeded;

Basket Weigh: - If the electronic load cell detects an overload condition it will sound continuously in conjunction with the basket overload warning light.

HORN: - Located on the side of the ground control box is a horn, which is used as a manual alert, by pushing the "Horn" symbol on the Basket control panel.

BOOM SWITCH: - Mounted on the links knuckle and operated by the raising of any boom, this switch controls both the operation of the Tilt Alarm Sensor, and the speed control function. With the booms in the stowed position, the Tilt Alarm Sensor is by-passed, allowing the machine to negotiate slopes in excess of the permissible working angle, without isolating the drive function. At the same time, High Speed drive (Depicted by a Hare Icon) is possible, as is fast throttle on those machines so equipped. When the booms are raised the Tilt Alarm Sensor becomes activated and only Slow Speed drive is permitted. These control functions are of primary importance to safety of the machine and operator; **under no circumstances should this control function be isolated or by-passed.**

TELESCOPIC BOOM SWITCH: - Mounted inside the telescopic boom, this switch controls the operation of the Tilt Alarm Sensor and Speed Control function as described in the previous paragraph.

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4.1.2 BASKET

BASKET PROGRAMMEABLE LOGIC CONTROLLER (PLC): - Situated in the basket is the Basket Control Station. Behind the basket control panel is the Basket PLC. The purpose of the Basket PLC is to interpret signals received from the Basket Control Station and convert them to a digital signal, which is then output to the Master PLC for processing.

BASKET DISPLAY UNIT: - Mounted in the Basket Control Station, this gauge receives signals from the Master PLC to provide a warning indication to the operator for a range of functions. Refer to Section 4.3.2 **Error! Reference source not found.** for further details.

LOAD SENSING CONSOLE (SiOPS™): - This machine incorporates a load sensing basket console that senses if the operator has been pushed or has fallen against the console. If the load applied to the front of the console is greater than the pre-determined amount, the footswitch will be disabled to increase operator safety and reduce the possibility of sustained involuntary operation of the basket controls. For further information refer to Section 4.3.5.

4.1.3 CHASSIS

MOTION CONTROL VALVE: - This valve comprises several individual components all directly involved in the hydraulic supply to the wheel drive motors.

In addition the Brake Release Valve (BRV) is also incorporated into this valve block. It is a solenoid operated dump valve, which controls the brake function on the machine. This valve must be energised to allow the machine to move. If no voltage is present, the wheel motors will not be able to develop drive torque, whilst at the same time, the parking brakes will remain engaged. Only when a green "Power Control" push-button is being used (or the Basket Foot-switch is depressed) in Drive mode will the BRV operate. If the tilt alarm sensor detects an excessive inclination whilst the booms are raised it is the BRV which is de-energised to isolate the machine.

4.1.4 POWER TRAY

BASIC PLC (Diesel): - Situated on the power tray, this unit activates engine functions by interpreting signals received from the Control Stations and converting them to a digital signal for processing.

DIESEL ENGINE/ELECTRIC MOTOR: - A Kubota D722 engine driving a load sensing swash pump. This arrangement allows proportional speed control of all appropriate functions.

4.1.5 FUSES & TRIP SWITCHES: -

Power Tray

35A Circuit breaker inside ABS box

15A Circuit breaker inside ABS box

Ground Control Station

125A Fuse under Ground Control box

2 x 15A blade fuses inside Ground Control Box

1 x 2A blade fuse inside Ground Control Box

1 x 15A Circuit breaker

1 x 80A Fuse (If auxiliary descent pump is fitted).

Basket Control Station

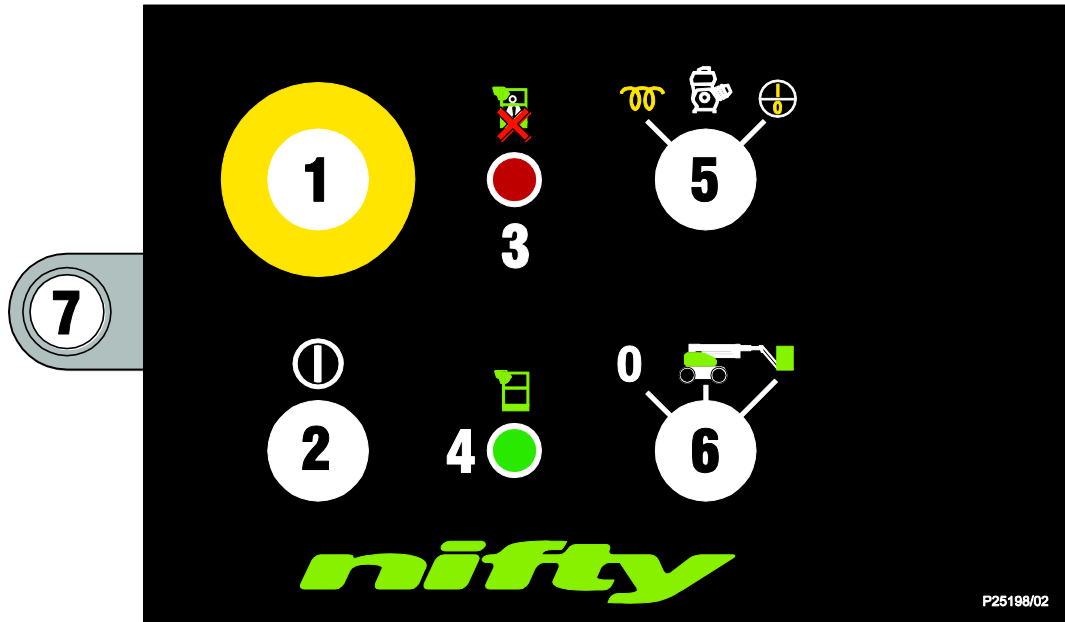
2 x 15A blade fuses behind Control Panel

2 x 2A blade fuses behind Control Panel

Operating & Safety Instructions

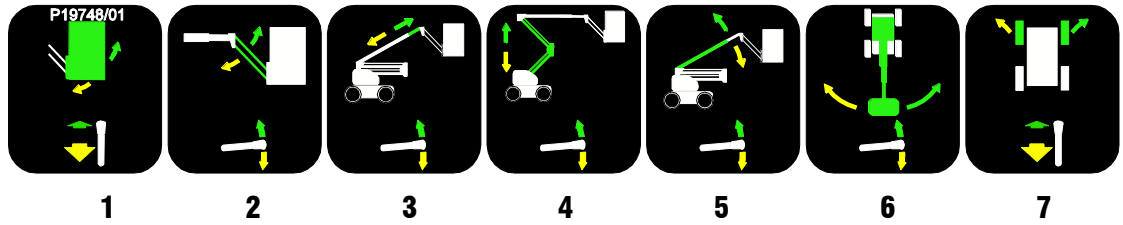
4.2 GROUND CONTROL OPERATION

4.2.1 GROUND CONTROL FUNCTIONS



1 Emergency Stop	Push to Stop Operation	Twist to Enable Operation
2 Green Power Button	Push and hold for Power	Release to Cease operation
3 Red Lamp	Indicates Safe Working Load limit or Maximum Tilt Angle exceeded. Safely remove any unnecessary items from the basket or lower booms to stowed position and drive on to level ground to restore machine functions.	
4 Green Lamp	Indicates machine is switched on. Lamp will extinguish during a safety critical condition when red lamp (3) is flashing.	
5 Engine Glow & Start/Stop	Anti-clockwise for Glow , Clockwise to Start/Stop engine	
6 Base/Basket Selector	Clockwise for Basket, Centre for Base, 0 for all power off	
7 Auxiliary Powered Descent (OPTIONAL)	Push and hold to enable boom functions in the event of normal operation loss. (i.e. Fuel tank empty)	

Base Levers



1 Operates Basket Levelling	Up for Backward **	Down for Forward **
2 Operates the Flyboom	Up for Up	Down for Down
3 Operates Telescoping	Up for Out	Down for In
4 Operates the Link Booms	Up for Up	Down for Down
5 Operates the Upper Boom	Up for Up	Down for Down
6 Operates Boom Rotation	Down for Left	Up for Right
7 Operates Front Wheel Steer	Up for Right	Down for Left

4.2.2 OPERATION

ALWAYS ALLOW THE ENGINE TO WARM UP BEFORE OPERATING



ALL MODELS

- 1) Ensure all red emergency stops are out.
- 2) Turn key switch at ground control station to **Ground** (Single turn clockwise).

DIESEL ENGINE

- 3) **COLD ENGINE:** - turn the **Diesel Glow/Start** selector to the **Glow** position (anti-clockwise). This engages the glow plug pre-heat system. Hold for 5-10 seconds then turn the key to the **Start** position (fully clockwise) and the engine will fire.
- 4) **WARM ENGINE:** - turn the **Diesel Glow/Start** selector to the **Start** position (clockwise) and the engine will fire.

Operating & Safety Instructions

ALL MODELS

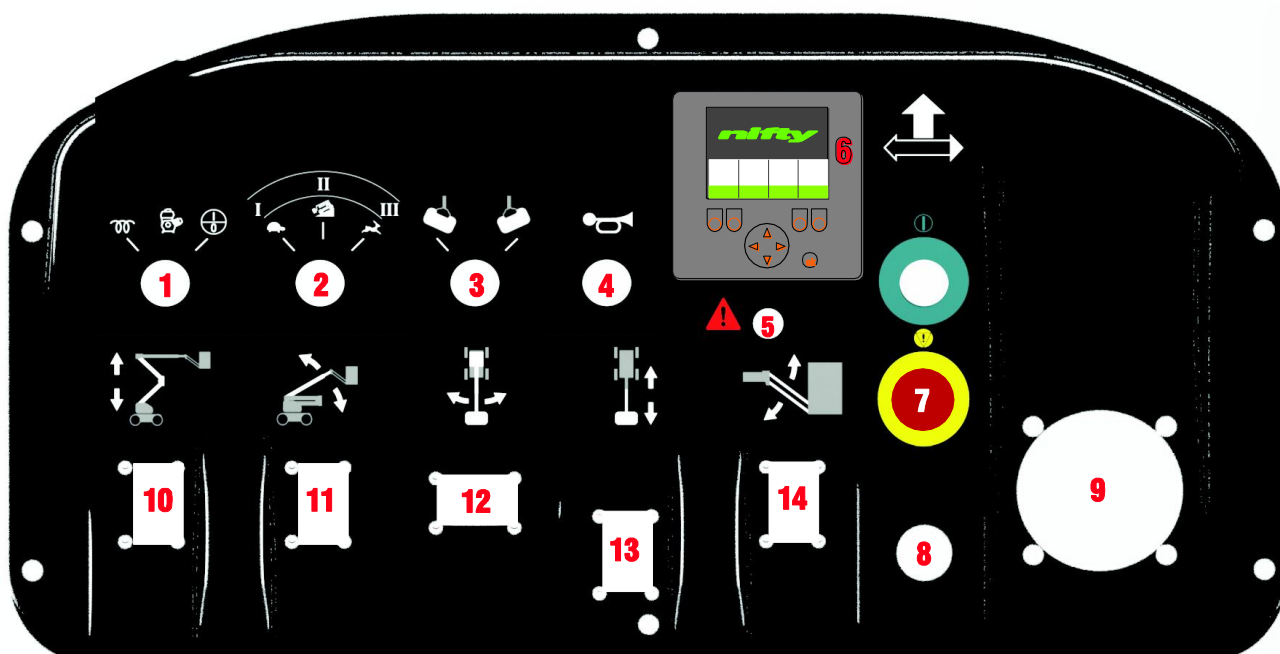
- 5) Push and hold green power button on the base control panel.
- 6) Select a function or functions and operate the appropriate hydraulic levers in full accordance with manufacturers operating and safety manual. (Refer to Section 4.2.1)
Note: Move lever until resistance is felt, then push/pull harder to activate function.
- 7) To return control to the basket, turn base control key-switch to the **Basket** position (fully clockwise).
- 8) When not in use return machine to stowed position, turn the base control key-switch anti-clockwise to the **Off** position, remove key and chock wheels.

EMERGENCY PROCEDURES

- 1) Push in red emergency stop to shut down all functions.
- 2) In the event that the controls fail or the operator becomes incapacitated the booms can be operated by using the **manual hand pump** or **auxiliary emergency pump** (if fitted) which is located under the canopy adjacent to the base controls. To operate:
 - a) Move and hold control lever required.
 - b) Operate hand pump handle to move machine or press and **hold** the white button (if fitted) adjacent to the base controls. (Refer to Section 4.2.1)
 - c) Release control lever to halt machine movement.

4.3 BASKET CONTROL OPERATION

4.3.1 BASKET CONTROL FUNCTIONS

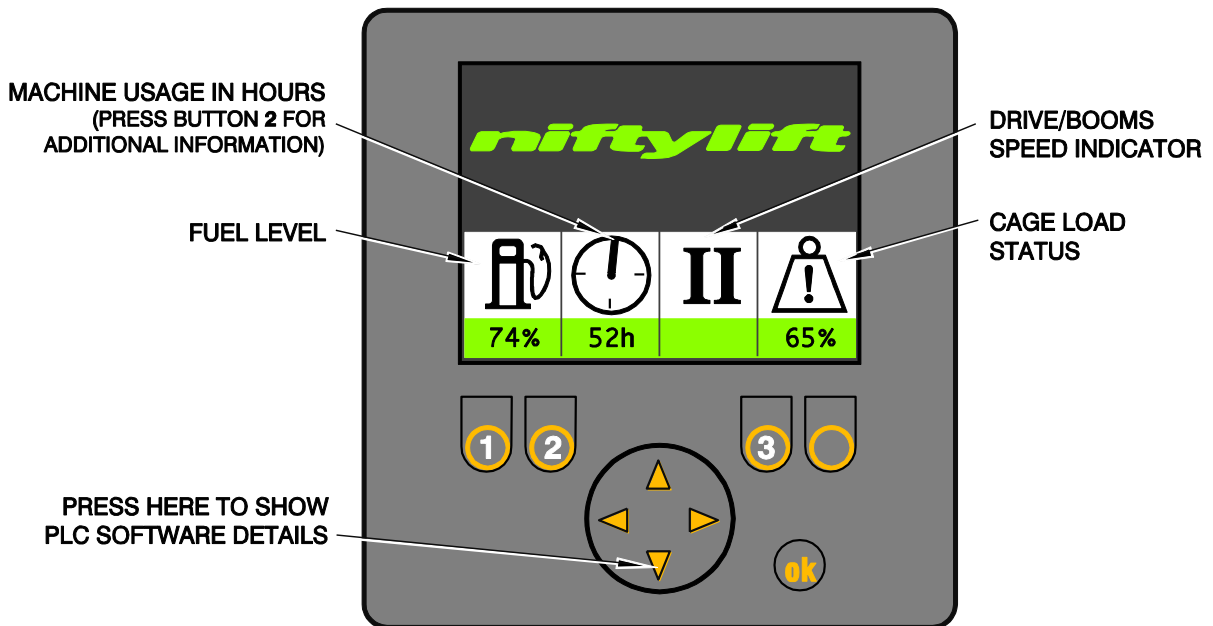


1	Engine Glow/Start/Stop	Anti-clockwise hold for Glow	Clockwise to Start/Stop engine
2	Speed Selector	Anti-clockwise to decrease	Clockwise to increase speed
3	Basket rotation	RH for Anti-clockwise	LH for Clockwise
4	Horn	Press & hold to Sound	
5	Safety Warning Lamp	Indicates Safety Critical Problem (Refer to Digital Gauge immediately)	
6	Digital Gauge	See Section Error! Reference source not found..	
7	Emergency Stop	Push to Stop Operation	Turn clockwise to Release
8	Green Power Button	Push and hold to activate machine	
9	Joystick	Grip the joystick and hold the trigger switch at the front. Machine movement is achieved by slowly moving the joystick away from the neutral position in the required direction. Steer by using the thumb rocker switch located on top of the joystick.	
* 10	Operates the Link Booms	Up for Up	Down for Down
* 11	Operates the Upper Boom	Up for Up	Down for Down
* 12	Operates Boom Rotation	Left for Left	Right for Right
* 13	Operates Telescoping	Up for Tele-In	Down for Tele-Out
* 14	Operates the Flyboom	Up for Up	Down for Down

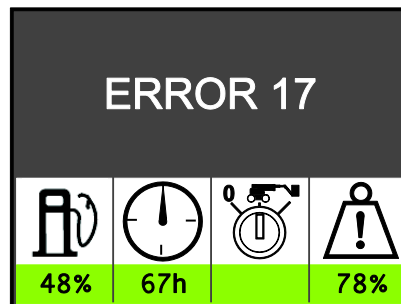
*** More than one function can be operated at the same time**

4.3.2 BASKET DISPLAY UNIT

Situated on the Basket Control Panel, this gauge provides a warning indication for a range of functions. For further information refer to Section 4.3.3 'Information Icons' on Page 27. During machine operation the gauge displays current fuel level, basket load status (if fitted), current boom/drive speed setting and usage hours.

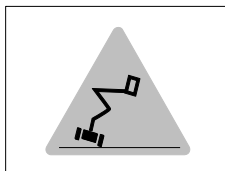


In addition, if the control system detects a malfunction elsewhere on the machine, an error code will be displayed (see below). For further information refer to **Appendix A**.



4.3.3 INFORMATION ICONS

Safety Critical



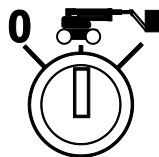
Safe Working Load exceeded:- The alarm sounds and the display alternates between the images shown here. The Maximum SWL (500lbs) has been exceeded. Immediately remove any unnecessary items from the basket **in a safe manner** to restore machine functions.

Alternatively, the basket may have come into contact with a fixed object, see Section 5.3 for recovery procedure.

MAX tilt angle exceeded:- The alarm sounds and the display shows this image. Lower booms into stowed position and drive onto level ground to fully restore machine operation.

Note: If a **Safety Critical** condition (red flashing triangle) has been detected, the safety warning lamp on the Basket Control Panel and Base Control Panel will also illuminate.

Advisory



6%



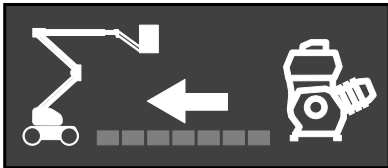
Boom Function Speed: Determined by the Speed Selector switch on the Basket Control Panel (Refer to Page 25).

Drive Speed: Determined by the Speed Selector switch on the Basket Control Panel (Refer to Page 25). Digital display reverts to these icons once the joystick trigger is activated.

Ground Controls: To enable basket controls, selector switch located on ground controls must be turned clockwise. (Refer to Section 4.2.1, Item 7)

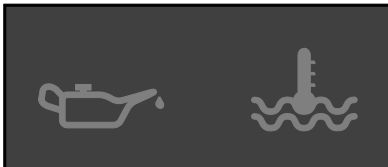
Fuel Level Low: Flashing fuel pump icon indicates fuel tank is <10% full.

Engine Running: Flashing arrow adjacent to the engine icon indicates diesel engine is running.



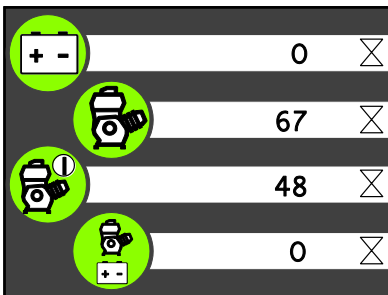
Diesel Engine Power

Machine is in operation using engine power.



Oil Pressure/Water Temperature

Low engine oil pressure or high water temperature. Top-up may be necessary. Refer to Niftylift Service Manual for further information.

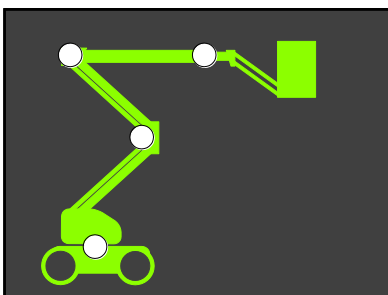


Machine Usage Hours



To access this screen, press button **2** (refer to Section 4.3.2).

Diesel Engine and Green Button usage hours are displayed.



Limit Switch Status



To access this screen, press button **3** (refer to Section 4.3.2).

A **RED** circle indicates machine is not fully stowed. If the machine is in the stowed position all switches will be displayed as **WHITE**.

4.3.4 OPERATION



NEVER START THE NIFTYLIFT IF YOU SMELL GASOLINE, LIQUID PROPANE OR DIESEL. THESE FUELS ARE FLAMMABLE.

BEFORE OPERATING THE NIFTYLIFT ENSURE THAT EACH OPERATOR HAS READ AND FULLY UNDERSTOOD THE OPERATING MANUAL. FAILURE TO DO SO MAY RESULT IN DEATH OR SERIOUS INJURY.

ALL MODELS

- 1) Ensure all red emergency stops are out.
- 2) Turn key switch at ground control station to **Basket** (fully clockwise).

DIESEL ENGINE

- 3) **COLD ENGINE:** - turn the **Diesel Glow/Start** selector to the **Glow** position (anti-clockwise). This engages the glow plug pre-heat system. Hold for 5-10 seconds then turn the key to the **Start** position (fully clockwise) and the engine will fire.
- 4) **WARM ENGINE:** - turn the **Diesel Glow/Start** selector to the **Start** position (clockwise) and the engine will fire.

ALL MODELS

- 5) Set the **speed selector** control as required. Speed **I** gives **minimum** function control speed and Speed **III** allows **maximum** function control speed.
- 6) Depress the footswitch or push and hold green power button on the basket control panel.
- 7) Select a function or functions and operate the appropriate proportional paddles (levers) in full accordance with manufacturers operating and safety manual.
- 8) To return control to the base controls, turn base control key-switch to the **Ground** position (Centre).
- 9) When not in use return booms to the stowed position. Turn base control key-switch on the ground control station to the fully anti-clockwise **OFF** position and chock wheels.



ALWAYS ENSURE THE NIFTYLIFT IS ON A FIRM LEVEL SURFACE AND THE AREA IS FREE OF ANY OVERHEAD OBSTRUCTIONS.

ENGAGING THE RED EMERGENCY STOP BUTTON WILL SHUT DOWN THE ENGINE, AND THE ELECTRIC CIRCUIT PREVENTING OPERATION OF ANY FUNCTION.

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4.3.5 SiOPS™ - LOAD SENSING CONSOLE (If fitted)



WHEN OPERATING THIS MACHINE THE USER MUST BE AWARE OF ANY OVERHEAD OBSTRUCTIONS.

This machine incorporates a load sensing basket console that senses if the operator has been pushed or has fallen against the console. If the load applied to the front of the console is greater than the pre-determined amount, the footswitch will be disabled to increase operator safety and reduce the possibility of sustained involuntary operation of the basket controls.

Note: The green button will illuminate once the footswitch has been disabled, but continues to be available for use at all times. This allows the operator to use the basket control functions and manoeuvre the machine to a safe position.

To reset the footswitch:

- 1) Release the load from the front of the console.
- 2) Ensure basket controls are in the neutral position and clear of objects.
- 3) Raise foot clear of footswitch then lower foot onto footswitch.
- 4) Footswitch is now active and full control has been restored.

Note: If SiOPS™ has been activated and the footswitch is not reset within **15 seconds**, then the blue warning beacon will flash (If fitted, located on underside of the basket) and a warning announcement will sound until the footswitch is reset as described previously.

4.4 DRIVING CONTROLS



DO NOT OPERATE THE NIFTYLIFT WHILST ELEVATED UNLESS ON A FIRM, LEVEL SURFACE FREE FROM ANY POSSIBLE OBSTRUCTIONS OR HAZARDS BOTH AT GROUND LEVEL AND OVERHEAD.

- 1) Check proposed route for possible hazards, obstructions and personnel.
- 2) Depress footswitch located on basket floor.
- 3) Set the **speed selector** switch on the basket control station as required.

Low Drive (Tortoise) - gives low speed and low engine revs.

High Drive (Hare) - gives high speed and high engine revs.

Off-road (High Gradeability) - gives low speed, high engine revs and high gradeability.

Note; High Drive Speed is only available when the booms are in the stowed position. **The SP45/50 will default to Low Drive speed whenever the booms are elevated.**

If the machine is driven on slopes exceeding 10° it automatically reverts to **Off-road** speed (High Gradeability). To return the machine to Low or High Drive, drive on to level ground (<10°) then release and reactivate the joystick or footswitch.

- 4) Select drive joystick from the basket control panel.

Push forward for **FORWARD DRIVE**

Pull backwards for **REVERSE DRIVE**

Steering is controlled by the rocker-switch button on the top of the joystick.

Left for **STEER LEFT**

Right for **STEER RIGHT**

The driving horn is activated by a button on the basket controls. (Refer to Section 4.3.1)

All boom control levers and drive joystick give a fully proportional response therefore the more the lever is moved away from the centre **Off** position the faster the function will become.

Maximum drive speed is only attainable when all booms are fully stowed and the **speed selector** is in the **High Drive (Hare)** position (anti clockwise).

When driving with the booms fully stowed, the Tilt Alarm is bypassed to allow the Niftylift to be driven in areas where the slope exceeds the four degree working limit. In normal operation the drive is therefore unaffected when driven onto a slope in excess of four degrees, until the booms are raised, whereupon the drive would be disabled and the tilt alarm sounds continuously.

ALL NIFTYLIFTS ARE FITTED WITH A TILT ALARM - PRE-SET IN THE FACTORY. ONCE ENERGISED, THE NIFTYLIFT WILL LOSE ALL POWER TO DRIVE FUNCTIONS AND A LOUD AUDIBLE ALARM WILL BE ACTIVATED.



TO DE-ACTIVATE, LOWER THE BOOMS FULLY TO THEIR STOWED POSITION AND RE-POSITION BASE ON FIRM, LEVEL GROUND.

IF ALARM SOUNDS - DESCEND IMMEDIATELY AND RE-LEVEL MACHINE BASE.

Operating & Safety Instructions

4.5 BASKET WEIGH SYSTEM (IF FITTED)

4.5.1 LOAD CELL VERSION

The Niftylift SP45/50 is fitted with an electronic load cell. This load cell is a moment-independent, redundant design. This means that independent of the load position inside the machine basket, the actual load is measured and if pre-configured limit values are exceeded, warnings will be activated. "Redundant design" means that the load cell design incorporates dual channels that monitor each other. The design of the unit meets the requirements of both EN280 and EN954-1 class III.

The current load in the basket is displayed on the digital display unit as a percentage of SWL. Please refer to Section 4.3.2.

4.5.2 CALIBRATION, INSPECTION AND MAINTENANCE

Calibration, maintenance and repair of the Niftylift SP45/50 basket load cell requires specialist knowledge and equipment. **For this reason, no part of the Niftylift SP45/50 basket-weigh system can be adjusted, repaired or inspected by the operator.**

All enquiries relating to calibration, inspection or maintenance should be directed to Niftylift or one of their approved dealers. Contact details are listed in Section 1.3.

4.6 TRANSPORTING, TOWING, CRANEAGE, STORAGE AND SETTING TO WORK

4.6.1 TRANSPORTING

If a Niftylift is to be moved over a longer distance, whether the machine is trailer mounted, vehicle mounted, self propelled or tracked, the following procedure should be read before restraints are attached to the machine. Cross loading is most frequently the cause of problems, as the method of loading is no longer in sight of our own personnel. The recommendations made herein should be passed on to subsequent carriers, such that the entire journey is carried out without incident.

- Always ensure the truck or trailer you are loading or towing the Niftylift with can carry it legally.
- If loading by crane the use of shackles and an adequately rated spreader beam, with four leg slings, is **MANDATORY**.
- When loading or un-loading from the side of the vehicle, the use of the forklift pockets to retain one of the forks is recommended. (If fitted). Spread the forks to their widest capacity, with due regard to the components fitted to the machine. Never forklift or crane an entire machine under the booms, always lift beneath the spine or under the ends of the axle mountings in the case of a self-propelled unit. Ensure forklift is adequately rated for the load to be carried.
- Once positioned on the transport carrier ratchet straps should be used to secure the machine. The machine should be positioned to allow easy access around the machine in transit, and to ensure that 'creepage' during transport does not permit the machine to come into contact with other goods being shipped, or the container itself. Some movement of the machine structure might occur during transit, which could lead to fretting or other damage.
- If the machine is equipped with a transit device such as a boom clamp etc, this should be securely applied.
- Strap booms carefully to constrain them from sideways movement. When using straps or chains, adequate packing should be applied to stop any damage to the structure and paintwork. Due regard of the movement of the straps or chains must be taken into account.
- Where a machine has designated points for strapping, lifting or forking, these can be used for tie-down duty. When they are absent, the major structure of the Niftylift can be used, giving due consideration to the design and function of the area chosen. Where possible, use the spine of the machine or axle mounts over which to apply the holding down forces. Using a single plate, such as an outrigger or stabiliser support plate might be unsuitable. If the component was clearly not designed to accommodate a side load, one should not be applied.
- Under no circumstances should straps or chains be applied over booms or through the basket support structure or the basket itself. The relative strength of the carrying structure is not conducive to the massive forces capable of being applied through ratchet chains or slings. Severe damage to the steelwork can be caused, as well as deformation to sensitive mechanisms such as basket weigh assemblies, which would render them useless. Such catastrophic damage to say, an electronic load cell would require the component to be replaced before the machine would function.

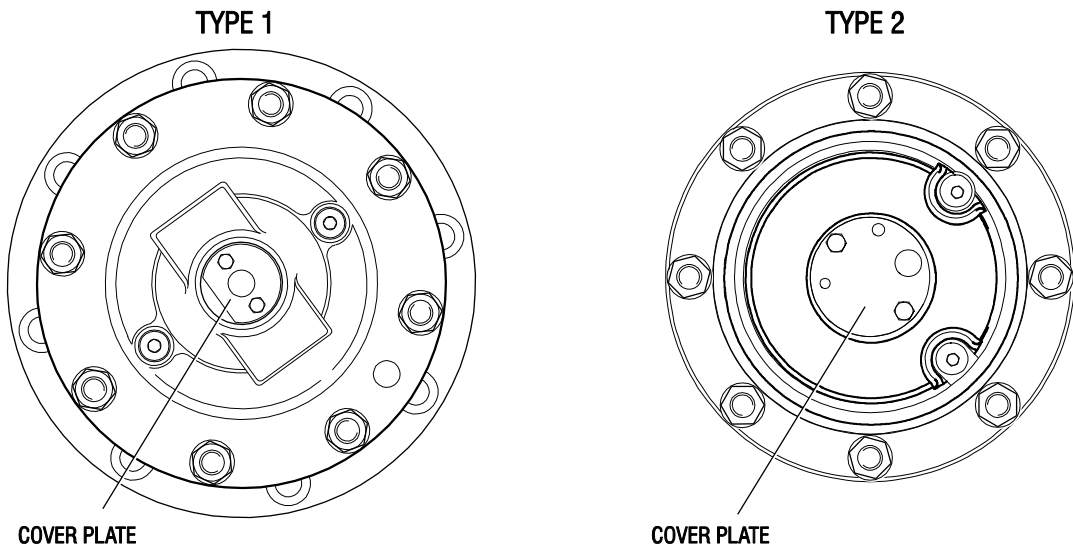
Operating & Safety Instructions

4.6.2 TOWING

If the Niftylift needs to be towed in case of an emergency, it will be necessary to chock the wheels before starting any of the following actions.

IDENTIFYING GEARBOX TYPE

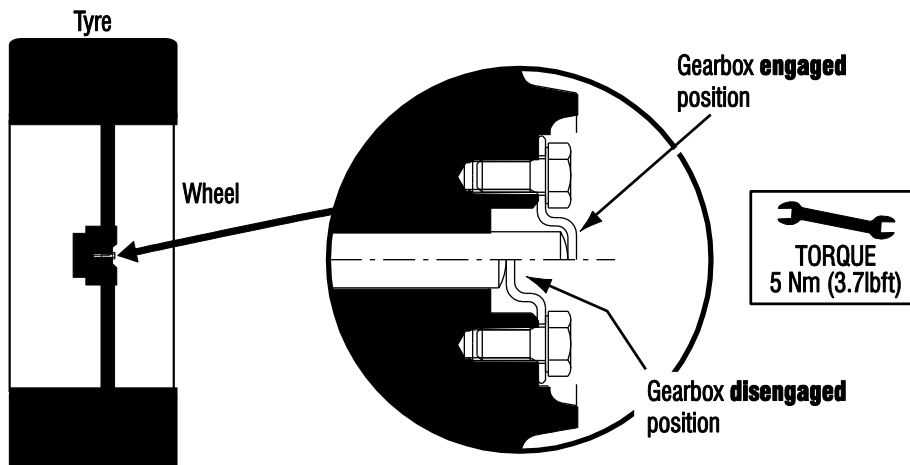
In order to safely tow the SP45/50, the drive mechanism will need to be bypassed. Identify the type of gearbox fitted to the machine then refer to the relevant procedure for disengagement of the gearboxes.



GEARBOX DISENGAGEMENT (TYPE 1)

In order to safely tow the SP45/50, the drive mechanism will need to be bypassed. The drive gearboxes located on the front and rear wheel hubs must be disengaged as follows;

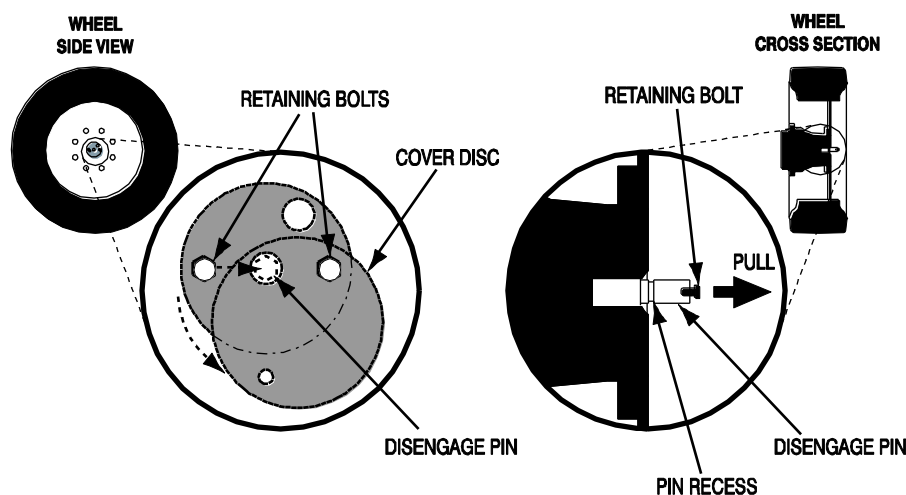
- 1) To disengage the gearbox, remove both screws from the cover plate, turn it upside down (as per the diagram below), re-tighten the M5 screws to a torque of 5 Nm (3.7lbf).
- 2) Before attempting to re-engage the gearbox, ensure that the machine is jacked up so the relevant wheel is clear of the ground in order to prevent damage. **Note; Damage caused by failure to comply with this notice will not be covered by the manufacturer's warranty.**



GEARBOX DISENGAGEMENT (TYPE 2)

The drive gearboxes located on the front and rear wheel hubs must be disengaged as follows;

- 1) Remove both retaining bolts that secure the cover disc to the centre of the wheel hub.
- 2) Partially screw one of the retaining bolts into the end of the central disengage pin and pull the pin out fully, ensuring the recess on the pin is visible.
- 3) Place the cover disc over the pin, ensuring the retaining disc is engaged in the pin recess and secure in place using the remaining retaining bolt.
- 4) To re-engage the gearbox, complete the above instructions in reverse order, ensuring gearbox drive is free to engage before pushing the pin 'home'. If necessary, jack up each wheel & rotate slightly to allow re-engagement of pin.



4.6.3 CRANEAGE

- 1) Observe all of the limitations relating to straps and chains stated above under 'Transporting'. (4.6.1)
- 2) When utilising the designated lifting points never apply a 'snatch' load, i.e. lift slowly to take up the load before raising. Similarly, do not drop machine when positioning after lifting.
- 3) If the machine is to be lifted by crane, use the designated lifting points and observe the recommendations regarding spreader beams. Individual drawings are available for each machine type, on request. (See list below.)

D81790
D81795
D80936
D80937
D80938

HR15/17 4x4/Hybrid Mk2
HR15N/17N
HR15 4x4 Mk I
HR17 4x4 Mk I
HR21

Operating & Safety Instructions**4.6.4 STORAGE**

If being stored for any length of time without use, then the machine should be thoroughly inspected for the following:-

- 1) Grease all bearings /slides, worm drives, etc.
- 2) If machine is to be left on an incline, chock wheels to prevent creep.
- 3) If machine is to be left outside or in a hostile environment, cover with suitable weatherproof media to prevent deterioration.

4.6.5 SETTING TO WORK

Before use each day and at the beginning of each shift the machine shall be given a visual and functional test including, but not limited to, the following

- 1) Check all lubrication points for adequate application of grease, oil etc.
- 2) Inspect all threads for ease of operation - especially descent valves, brake release valve etc.
- 3) Check level and quantity of oil. Remove any contaminants - water, etc.
- 4) Check batteries for electrolyte and state of charge.
- 5) Check electrics for damage and insulation.
- 6) Using ground controls, cycle machine over complete envelope in accordance with the Operating Instructions. Cure any defects.
- 7) Ensure that all safety devices and controls operate in accordance with the instructions.
- 8) If necessary, perform a load test to establish the machine stability before putting the machine to work.
- 9) On completion of an extended period of road transport, the machine might need additional inspection to identify any transit degradation, which could render the machine unsafe. Perform a P.D.I. inspection on the unit before it enters service. Record any faults found and rectify them immediately.
- 10) If left un-attended for an extended period, it is likely that the hydraulic basket levelling will become un-pressurised. Normal operation is then lost, with a noticeable delay in the forwards or backwards motion as the booms move. To restore normal function, operate the basket -levelling function at the Ground Control Station, the basket needs to be fully levelled forwards and backwards. When the system has been charged in both directions, the basket levelling function should be restored. Repeat the procedure as described above until the movements are smooth and un-interrupted. If in doubt, contact our Service Department for further advice.

Niftylift Limited is not liable for any third party damage caused during transport. Careful attention to correct procedures will prevent many of the small snags that can happen in transit. Re-work is both expensive and time consuming. A defective machine arriving at the place of work is a poor advertisement for our product, the company's reputation and those of our dealers and clients. The responsibility for safe and damage-free transport rests with the haulier or his representatives.

5 Emergency Controls

5.1 GENERAL

CHECKING THE OPERATION OF THE EMERGENCY CONTROLS EVERY DAY AND/OR BEFORE EACH SHIFT IS AN ESSENTIAL PART OF THE OPERATOR'S DUTIES



The operator and all ground personnel must be thoroughly familiar with the location and operation of the emergency controls.

5.2 IN THE EVENT OF AN INCAPACITATED OPERATOR

Turn the key switch at the ground control station to **ground** (central position).
Manoeuvre the machine using the ground controls as described previously in Section 4.2.

5.3 IN THE EVENT OF MACHINE FAILURE

If all machine power is lost, the **manual hand pump** can be used to provide the hydraulic power to manoeuvre the machine. If initial movement of the machine allows the master alarm to reset, normal controls will be available. This is then the fastest method of lowering the basket to the ground.

Note: If the machine is fitted with a basket overload system, and the basket comes into contact with a fixed object whilst operating at height, this would be detected as an overload condition. All power to the machine controls would be lost, requiring the machine to be recovered using the **Manual Hand Pump**. It is sufficient for the basket to be manoeuvred away from the collision point to re-set the basket weigh mechanism, thereby restoring normal machine operation. The basket can now be lowered using the controls as described previously in Section 4.3.

FOLLOWING AN EMERGENCY DESCENT RECOVERY OF THE NIFTYLIFT, FULLY EXTEND AND RETRACT ALL CYLINDERS FROM GROUND CONTROL STATION BEFORE USING THE MACHINE.



5.4 INCIDENT NOTIFICATION

It is a mandatory requirement that any accident or incident involving a Niftylift, regardless of whether any party received injury or property was damaged is reported by telephone directly to Niftylift. Failure to do so may render any warranty on the machine void.

6 Responsibilities

6.1 CHANGES IN OWNERSHIP

When a change of ownership of a Niftylift occurs, it shall be the responsibility of the seller to notify Niftylift directly of the unit, model and serial number and the name and address of the new owner within 60 days. This important step is required so that all future Technical Bulletins are able to reach the registered owner of each machine without delay. Please note warranties are not transferable.

6.2 MANUAL OF RESPONSIBILITIES (USA only)

You are required by ANSI/SIA 92.5 2006, to read and understand your responsibilities before you use or operate this Niftylift. Please read the enclosed document, as failure to do so could result in death or serious injury. Wherever any contradiction may appear, the Manual of Responsibilities shall take precedence over all other documents.

6.3 INSPECTION/SERVICE/PRE-HIRE CHECK LIST

MACHINE SERIAL NO _____

TOWING	PASS	FAIL	N/A
Machine secured on trailer			
Straps correctly positioned and tightened			
Wheels chocked if necessary			
AXLES, WHEELS AND BRAKES			
Wheels are secure, tire condition acceptable			
Wheel bearings O.K.			
Brake linkages and cables secure			
Brake shoe wear not excessive			
Machine climbs slope			
Brakes hold machine on slope			
Rear hub nut secure			
Track rod secure, not fouling axle plate			
BASE			
Operation of ground control valve and buttons			
Operation of all booms over full range			
Wheel bearings OK			
Cylinders are silent			
Basket is level over full range			
Booms, levelling rods not damaged or distorted			
Booms levelling rods, cylinders not fouling			
Hoses not tight, kinked or fouled			
Operation of manual hand pump			
BOOM ROTATE			
Boom rotation assembly and motor are secure			
Worm/wheel mesh correct, no excessive wear			
No end float of worm in housing			
Rotation wheel bolts secure			
Rotation guards secure			
BASKET			
Operation of control valve and buttons			
Operation of SiOPS			
Levelling lock valve holds in both directions, lines vented			
Operation of all booms over full range			
Cylinders are silent			
Basket levelling over full range			
Boom rotation smooth over full range			
Operation of boom 4 over full range (if fitted)			
No excessive movement of boom 4 and boom 3			

Operating & Safety Instructions

TILT ALARM	PASS	FAIL	N/A
Booms raised on slope - drive disabled, siren tone constant			
Boom operation unaffected			
Booms lowered - drive restored			
INTERNAL (POWER PACK)			
Power pack and all components secure			
All cables and terminals secure			
All hose connections secure			
Hoses not kinked or fouled			
Charger/control box secure			
Batteries secure			
Electrolyte level and specific gravity			
Charger operation (If applicable)			
Hydraulic oil level			
Engine/Gearbox oil			
FINISH			
Pivot pin tag bolts			
Correct decals, all visible			
Canopy/bonnets			
Grease nipples (Feet, Knuckle, Centre Post)			
LEAK CHECK			
Cylinders (Lift, Jacks, Telescope, Levelling)			
Control valves			
Check valves			
Power pack/pump			
Rotation motor			
Hose connections			
Filter			
Wheel motors			

Comments, remedial work required etc;

INSPECTED BY: _____

DATE: / /

Appendix A

Code	Fault	Description	Action
00	Sounder Error	Open circuit or short circuit of the base sounder	Check wiring to the base sounder
01	Base Green Button, Bulb Error	Open circuit or short circuit of the base green button bulb	Check bulb is fitted. Check wiring to the base green button bulb
02	Drive Enable Relay Error	Open circuit or short circuit of the drive enable relay coil	Check wiring to the drive enable relay coil on the PCB
03	Elevated Drive Solenoid Error	Open circuit or short circuit of the elevated drive solenoid	Check wiring to the elevated drive solenoid
04	Auxiliary Descent Error	Open circuit or short circuit of the auxiliary descent contactor	Check wiring to the auxiliary descent contactor
05	Machine Enable Relay 1 Error	Open circuit or short circuit of the machine enable relay1 coil	Check wiring to the machine enable relay1 coil on the PCB
06	Machine Enable Relay 2 Error	Open circuit or short circuit of the machine enable relay2 coil	Check wiring to the machine enable relay2 coil on the PCB
07	Horn Error	Open circuit or short circuit of the horn	Check wiring to the horn
08	Base Angle X Channel 1 Error	Error of the corresponding analogue input during PLC start up check	Check all connections to the tilt sensor. - Reset power
09	Base Angle X Channel 2 Error	Error of the corresponding analogue input during PLC start up check	Check all connections to the tilt sensor. - Reset power
10	Base Angle Y Channel 1 Error	Error of the corresponding analogue input during PLC start up check	Check all connections to the tilt sensor. - Reset power
11	Base Angle Y Channel 2 Error	Error of the corresponding analogue input during PLC start up check	Check all connections to the tilt sensor. - Reset power
12	Fuel Sender Error	Error of the corresponding analogue input during PLC start up check	Check all connections to the fuel sender. - Reset power
13	Base Green Button Error	Error of the corresponding digital input during PLC start up check	Check wiring from the base green button. - Reset power
14	Booms Down Switch Error	Error of the corresponding digital input during PLC start up check	Check wiring from the booms down switch (Normally Closed). - Reset power
15	Machine Enable OK1 Error	Error of the corresponding digital input during PLC start up check	Check wiring from the machine enable relay1 normally closed contact. - Reset power

Operating & Safety Instructions

Code	Fault	Description	Action
16	Debug Error	Error of the corresponding digital input during PLC start up check	Check wiring from the debug core of the programming port. - Reset power
17	Key switch Base Switch Error	Error of the corresponding digital input during PLC start up check	Check wiring from the 'base' side of the key switch. - Reset power
18	Base ERROR_IO	Error on one of the inputs or outputs of the base PLC	Check screen for further fault codes. - Diagnose further using the service tool
19	Base ERROR_ANALOG	Error on one of the analogue inputs to the base PLC	Check screen for further fault codes. - Diagnose further using the service tool
20	Base ERROR_OUTPUTBLANKING	Error on one of the safety outputs of the base PLC	Check all connections to the relays on the base PCB and to the elevated drive solenoid
21	Axiomatic Valve Controller off the CANBus	The base PLC is not receiving the valve controller's 'present' signal	Check the power supply to the Axiomatic controller. Check the CANBus connections from the base box to the Axiomatic controller
22	Screen off the CANBus	The base PLC is not receiving the screen's 'present' signal	Check the power supply to the screen. Check the CANBus connections from the basket panel to the screen
23	Joystick off the CANBus	The base PLC is not receiving the joystick's 'present' signal	Check the power supply to the joystick. Check the CANBus connections from the basket panel to the joystick
24	Chassis Node off the CANBus (Hybrid only)	The base PLC is not receiving the chassis node's 'present' signal	Check the power supply to the chassis node Check the CANBus connections from the base box to the chassis node Check address dials are set correctly
25	Motor / Engine Controller off the CANBus	The base PLC is not receiving the motor controller's 'present' signal The base PLC is not receiving the engine node 'present' signal (Diesel)	Check the power supply to the motor controller (Hybrid) or the engine node (Diesel) Check the CANBus connections from the base box to the motor controller (Hybrid) or the engine node (Diesel)
26	Motor Controller Error (Hybrid only)	The motor controller has diagnosed an internal fault	Diagnose further using the service tool. Use the LEDs on the motor controller to ascertain the fault code(s). (Red and Orange LEDs flash alternately) 1 red is followed by the first digit of the code 2 reds is followed by the second digit of the code

Operating & Safety Instructions

Code	Fault	Description	Action
27	ERROR_CAN_SAFETY	The control system has detected an error in the communication between the base and basket	Check that there is around 600ohms between CANH and CANL anywhere on the network Check there are no short circuits between CANH and CANL anywhere on the network Check the address dials are set correctly
28	BASKET ERROR_ANALOG	Error on one of the analogue inputs to the basket PLC	Check screen for further fault codes Diagnose further using the service tool
29	Basket Weigh Channel 1 Disconnected	The channel 1 basket weigh module is disconnected or faulty	Check the module is connected Check the wiring from the basket panel to the module
30	Basket Weigh Channel 2 Disconnected	The channel 2 basket weigh module is disconnected or faulty	Check the module is connected Check the wiring from the basket panel to the module
31	Tilt Sensor Disconnected	The tilt sensor is disconnected or faulty	Check the sensor is connected Check the wiring from the base box to the sensor
32	Telescope Switch Error	Switch inputs to the PLC do not oppose or switch in sync	Check wiring between switch and PLC Check switch operation
33	Telescope2 Switch Error	Switch inputs to the PLC do not oppose or switch in sync	Check wiring between switch and PLC Check switch operation
34	Cage ERROR_IO	Error on one of the inputs or outputs of the cage PLC	Check screen for further fault codes Diagnose further using the service tool
35	Cage Node off the CANBus	The base PLC is not receiving the cage node's 'present' signal	Check the power supply to the cage node Check the CANBus connections from the cage panel to the cage node
36	Parameter Error	Parameters do not match or incompatible selections have been made	Check on service tool that parameters are the same for base and cage Check that only one type of machine is selected (e.g. Hybrid, Diesel or Electric)
37	Serial Number Error	Serial numbers in base and cage PLCs do not match	Fit correct PLCs Change serial number in PLCs
38	Basket Weigh Error	Basket Weigh inputs to the PLC do not oppose or switch in sync	Check wiring between basket weigh PCB and PLC Check basket weigh PCB operation

Operating & Safety Instructions

Code	Fault	Description	Action
39	Links Paddle Error	Paddle analogue outputs are not within spec of each other	Check paddle analogue voltages Use another paddle to check inputs to control system
40	Luffing Paddle Error	Paddle analogue outputs are not within spec of each other	Check paddle analogue voltages Use another paddle to check inputs to control system
41	Slew Paddle Error	Paddle analogue outputs are not within spec of each other	Check paddle analogue voltages Use another paddle to check inputs to control system
42	Telescope Paddle Error	Paddle analogue outputs are not within spec of each other	Check paddle analogue voltages Use another paddle to check inputs to control system
43	Fly Paddle Error	Paddle analogue outputs are not within spec of each other	Check paddle analogue voltages Use another paddle to check inputs to control system
44	Base set to Download	The base run/download switch is set to download	Check switch is in RUN position Check that when the switch is in RUN, pin 24 of the PLC is 0v
45	Basket set to Download	The basket run/download switch is set to download	Check switch is in RUN position Check that when the switch is in RUN, pin 24 of the PLC is 0v
46	Base ERROR_POWER	The voltage supply to the base PLC has dropped below or is below 10V	Check power supply to PLC If Hybrid/Electric, check step down unit is operational and providing 14.3v to the control system
47	Basket ERROR_POWER	The voltage supply to the cage PLC has dropped below or is below 10V	Check power supply to PLC If Hybrid/Electric, check step down unit is operational and providing 14.3v to the control system
48	Base ERROR_VBBR	The base PLC is not seeing any voltage on pin 34	Check VBBR fuse in main box is OK Check wiring to and from the fuse
49	Basket ERROR_VBBR	The basket PLC is not seeing any voltage on pin 34	Check VBBR fuse on basket PCB is OK Check wiring to and from the fuse

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